Implant surface:
"Shot peening"
"Acid etching"

The aim of developing this new implant surface was the promotion of the quality to receive reliable technical results.

Stabile results support the osseointegration in clinical use of these implants.

Todays clinical standards for surface treatment of dental implants are showing a wide spread of surface roughness.

Generally the differenciation follows three major structures:

Summary:

Sa < 1 micron – Lower roughness
Shorter period of osseointegration with less load capability

Sa > 1-2 microns – Moderate roughness Good relation between period of osseointegration and load capability

Sa > 2 microns – Deep roughness Elongated period of osseointegration with good load capability

Shot peening Process:

- Circon oxyd beads taking care for a homogenous conditioning process of the implant surface
- Shoot peening procedure doesn't influence the geometrie of the titanium parts No residuals of process media after shoot peening process

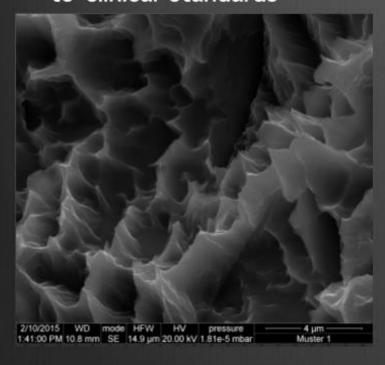
titanium parts

No residuals of process media after shoot peening process



Etching prozess:

 Surface treatment for an optimized topography according to clinical standards



Effects of titanium surface topography on bone integration: "A systematic review"



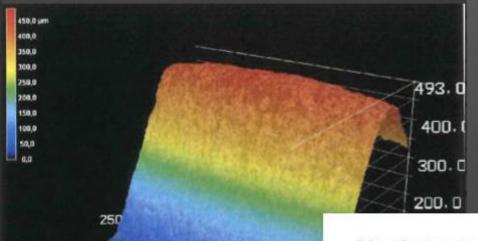
Moderately rough surfaces (Sa > 1-2 microns) show stronger bone responses than rough surfaces (Sa > 2 microns), or less rough surfaces (Sa < 1 micron)

Surface topography:

O. Opm

250. D

0.0µm



Measurement of vertical surface topography by confocal microskopy (Sa > 1-2 microns)

Schweißtechnische Lehr- und Versuchsanstalt Mecklenburg-Vorpommern GmbH

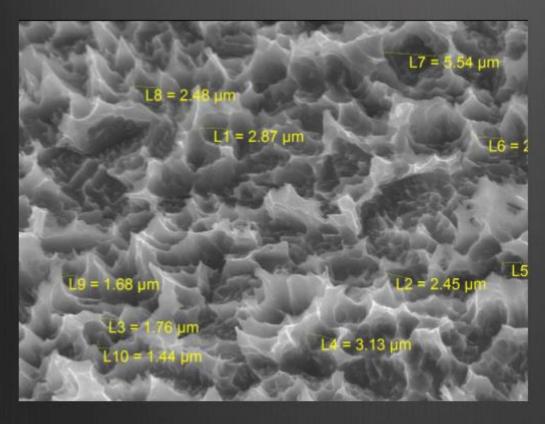


Tabelle 1: Rauigkeitswerte 0652/15

Implantat-Nr.	Sz in µm	Sa in µm	Sq in µm
1	25,75	1,43	1,87
2	20,32	1,36	1,80
3	19,33	1,34	1,73



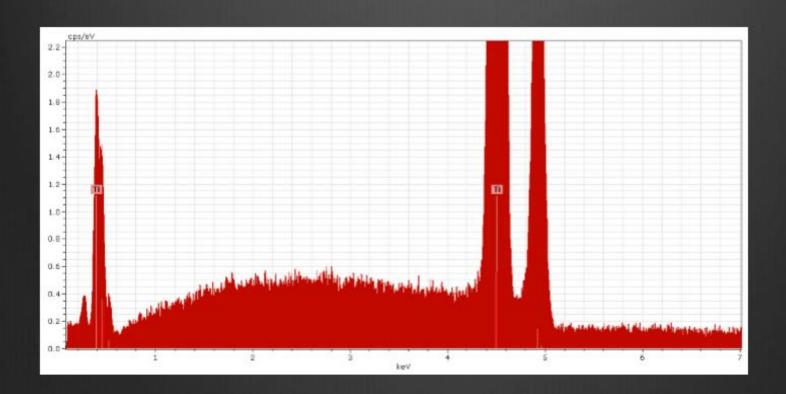
Surface topography:



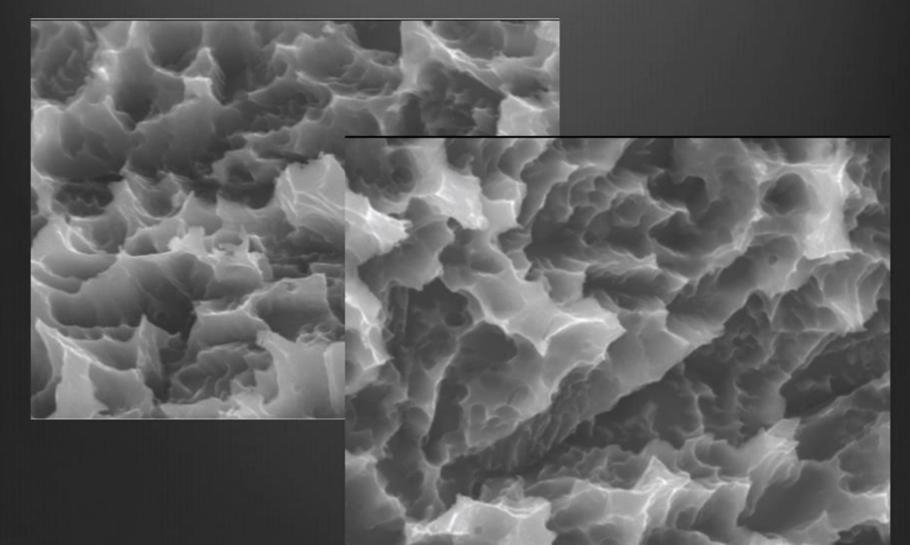
Horizontal surface measurement by SEM for detection of the size of surface lacunas

Final EDX Analysis:

- pure titanium without residuals of process media

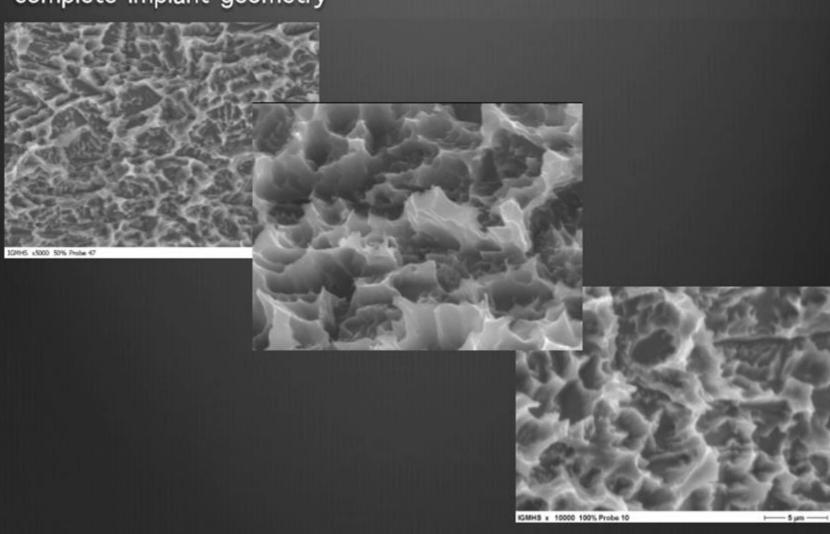


Final SEM Analysis:
Optical analysis to evaluate the homogeneity of the surface over the complete implant geometry



Final SEM Analysis:

Optical analysis to evaluate the homogeneity of the surface over the complete implant geometry

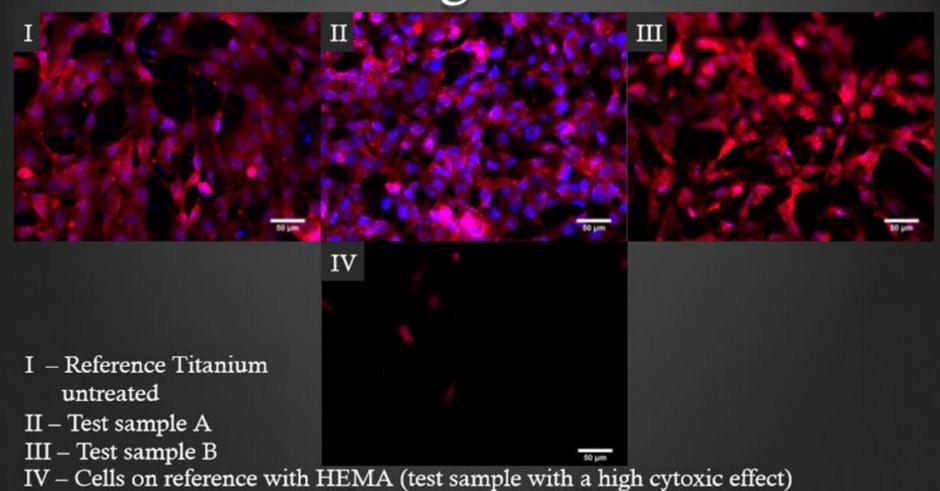


Comparison of the Dental-Implant-Surface from Servo-Dental with competitive surfaces

Two different types of implant surfaces have been tested with cells of type MG-63.

The aim of this test was the evaluation of qualitative and quantitative analysis to figure out the biocompatibility of these two different implant surfaces.

MG-63 on Dental implants 200x magnification



Explanation of pictures I – IV:

After incubation the cells will be coloured with a special dyer. The different intensities of colouration are caused by the different surface topography and the associated positions of the cells.

The visualization has to be done by a fluorescence microscope. The samples are not transparent so they couldn't be captured by a usual light microscope.

Test samples

Test sample A

Test sample B





Explanation of pictures I – IV:

Sample I: This is a flat, non modificated surface from a commercial medical degree titanium which is the negative control.

Negative control means, that these samples from titanium are biocompatible as shown by different tests.

So these samples couldn't show a negative effect on the used cells.

Explanation of pictures I – IV:

Samples II + III: These samples are made from surface modificated commercial medical degree titanium.

The different colour intensities of the cells are also caused by the the surface topography.

Both surfaces have shown a biocompatibility.

Surface sample II (Sample set A = sample of Servo-Dental) shows advantages in comparison to Surface sample III (Sample set B = sample of the competitor).

Explanation of pictures I – IV:

Sample IV: This sample shows the positive control which should show a scheduled negative effect on the biocompatibility. Therefore the samples were covered with "HEMA" (2-Hydroxyethyl methacrylate). This causes a targeted cell death.

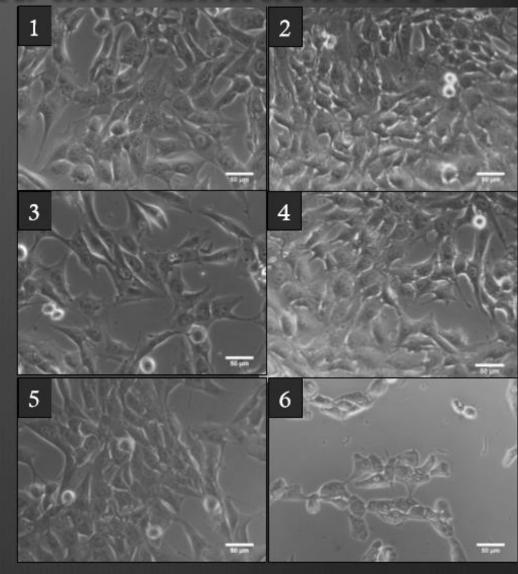
This effect shows a good differenciation by the lower colourization effect of the cells.

MG-63 before and after Extraction A

- 1 NK before Extracting test
- 2 NK after 24 h Extracting test
- 3 A before Extracting test
- 4 A after 24 h Extracting test
- 5 PK before Extracting test
- 6 PK after 24 h Extracting test 10% HEMA

NK = Negative control

PK = Positive control

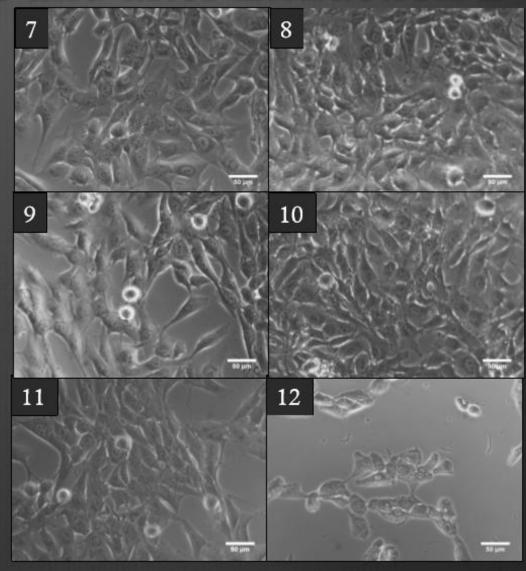


MG-63 before and after extraction A (Sample set of Servo-Dental)

Pictures 1-6 shows the SEM-pictures (Scanning-Electron-Microscopy) of the cell proliferation after 24h in a direct comparison to the positive-/ and negative control sample.

MG-63 before and after Extraction B

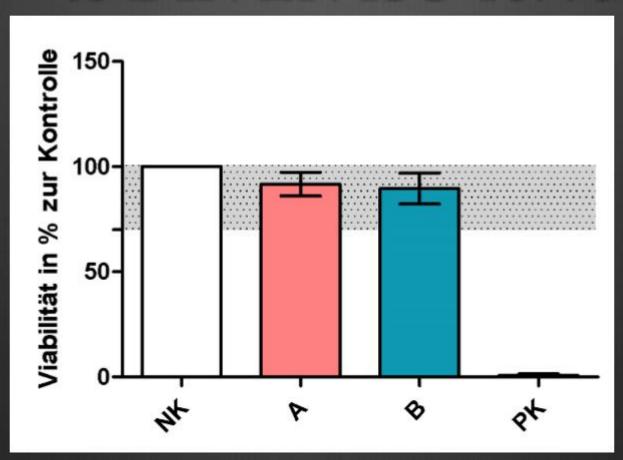
- 7 NK before Extracting test
- 8 NK after 24 h Extracting test
- 9 B before Extracting test
- 10 B after 24 h Extracting test
- 11 PK before Extracting test
- 12 PK after 24 h Extracting test 10% HEMA
- NK = Negative control
- PK = Positive control



MG-63 before and after extraction B (Sample set of the competitor)

Pictures 7-12 shows the SEM-pictures (Scanning-Electron-Microskopy) of the cell proliferation after 24h in a direct comparison to the positive-/ and negative control sample.

Biokompatibility WST according to DIN EN ISO 10993



Biocompatibility according to DIN EN ISO 10993 grey marked area shows the level which is defined as biocompatibel (70-100%)